

SOUTH PRODUCTION NOTES

**January 12, 2014
Afternoon Shift**

**BASF EMPLOYEES
52 Last Recordable
197 Last Lost Time**

#1 MED Al-5637 done, Si 1624 next: Down. Started cleaning mixer - it will be a very good clean-up - no contamination. (Si 1624 scheduled next).

#1 RC / Al 5637: Down due to Trimer leak. Need update regarding contractor repairs. Midnight shift: MED-continue cleaning line...need clean-up sheet for next product. RC-still have around 20 bags to feed calciner.

Day shift: Trimer has been repaired/patched. We will leave it down until morning.

Afternoon Shift:

Exhaust to

#2 MED line/ Cu-1230 is next. . Confirm when we are to start Cu 1230 with engineer.

Midnight shift: No activity

Day Shift: No activity but e-mail indicated that second shift cleaned up #2 dust collector.

Afternoon Shift:

#2 RC/ Emergency switch to D-1795: Running. Run EVEN lot bags on calciner #2.

Midnight Shift: Finishing 1794 fines, and started feeding. Trying to line out and get correct feed rate. Adjust syntron as needed.

Day shift: **Continue to run. Adjusted speeds to match MOD (600 lbs/hr.)**

Afternoon Shift:

Exhausting to CTO

New Pfaudler / Ni 2458 next: Pfaudler was rinsed for Ni 2458 (need detailed cleaning instructions from Grodecki, also MOD).

Midnight shift: No change

Day shift:

Afternoon Shift:

Tank 6 / Ni Solution: Tank made, sample taken to the lab.

Midnight shift: No change

Day shift:

Afternoon Shift:

National Dryer / Clean for Ni 2458 : Will be soda blasted on Monday.

Day shift: No change

Afternoon shift: No change.

Midnight shift: No change

#4 RC / Ni-2458: Trimer is down. On hold.

Exhaust to

Midnight shift: Hold

Day shift: Trimer has been repaired/patched. We will leave it down until morning to allow the patching to dry.

Afternoon Shift:

#3 MED line / D-1795 NAQ: Extruder/mixer/pulva on hold. Continue feeding D 1795 buggies to dryer through floor.

Midnight Shift: Continue on. Next totes can feed at 7:30 am Sunday, then 11:00 am Sunday.

Day shift: Continue.

Afternoon Shift:

#3 RC/ D-1795 NAQ: Continue on. We will also be calcining D 1795 on calciner #2, so to keep things simple continue on ODD lots (should be on Lot 37 as of Saturday morning, then 39, etc...). When we are finished on calciner #2, we will continue on with lots as normal. Your GL will update and advise.

Exhausting to CTO

Midnight shift: Continue on

Day shift: Continue to run. Adjusted speeds to match MOD (600 lbs/hr.)

Afternoon Shift:

PK Blender / OxyVinyl Catoxid next: Blender, solution tank and lines cleaned out.

Floor also cleaned. HOWEVER, chrome tank mixer not working. Motor engages but agitator shaft will not turn. Work notification was written.

Midnight shift: On hold until agitator repaired.

Day shift: The agitator is not needed per conversation with Leon this morning. Currently we are recirculating the Chrome solution. We need to collect a sample and test Spg. If Spg is within the spec we can start making batches on second shift.

Afternoon Shift:

#5 RC / OxyVinyl Catoxid next: Should be ready to fire up.

Exhaust to

Midnight shift: Hold

Day shift: We need to start bringing this calciner up to temperature in preparation to start feeding once we start getting impregnated product.

Afternoon Shift:

Old Pfaudler – D 1795: Continue on.

Midnight shift: Continue on

Day Shift: Continue on.

Afternoon Shift: Continued.

Tank 7 / AMT for D-1795 NAQ: Continue. Make tanks as needed.

Midnight shift: Made next tank this shift.

Day shift: Monitoring.

Afternoon Shift:

#6 - RC / D-0756: Down

Exhaust to Sly Scrubber

Midnight shift: Down

Day Shift: Calciner is off. Keep off.

Afternoon shift: Down.

Tower 3 / Cu-1986: Loaded and running.

Tower 6 / E-474: Tower unloaded and on hold until next E 474 load arrives on Monday.

Midnight Shift: On hold until Monday

Day shift:

Afternoon shift:

Harrop Kiln - Al-3921 T 3/16”: **Down...**saggers have been removed, screener parts at TK#2

Midnight Shift: No activity

Day Shift:

Afternoon Shift:

North Screener / E 474:

Midnight shift: Continue...~6 totes to screen

Day shift:

Afternoon Shift:

South Screener / Cu 1986:

Midnight shift: Continue...~2 totes to screen

Day shift:

Afternoon Shift:

Abbe Blender / D-5206: We are out of HF solution.

HC-11 Tanks / Cu 5020: Completed. Maintenance needs to repair or replace tank #6 pump.

Midnight shift:

Day shift:

Afternoon Shift:

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Midnight shift:

Day shift:

Afternoon Shift:

Tunnel Kiln #4 / Cu-0540: Continue loading/unloading

Midnight shift:

Day shift: Continuing.

Afternoon Shift:

Priorities 1 through 6 are basically all the same priority, should be considered urgent and will require call outs for maint issues.

1) D-1795 NAQ - East Pfaudler/#3P&S Dryer/#3RC

2) D-1795 NAQ - #2 RC

3) AL-5637 E 1/8 - #1MED/#1 RC, use up all of the Versal B, then clean up the calciner feed hopper and calciner first for Ni-2458 E

4) Reduction Towers, specifically keeping up with the screening and getting the samples to the lab on E-474 TRL finished lots. Next arrival of 474 GP expected on Monday for Tower 6 (leave empty until next 474 GP shipment arrives). Continue to run Cu-1986 TRL through Tower 3.

5) Cu-0602 E Trial - #2MED/#2RC

6) Catoxid - PK/#5RC (requires frequent inspection of HEPA filter), need to get this started, we already lost 5 days on the plan, putting Additives 5 days behind the committed equipment time for their Q1 products.

7) Ni-2458 E - Finish National Dryer clean up when Schirmer is done soda blasting the dryer